

# Declaration of Compliance For aluminium food contact articles – Board / Alu



**Last updated:** 2026-03-27

**Valid from:** 2026-05-21

## Issued / Manufactured / Imported by

Plus Pack Group  
Odense (DK) / Genk (BE)

## Identification of the product

### Combination of materials (outside to inside)

Cardboard - PE - aluminium

### Product reference(s)

| Item number | Product Group           | Item Name          | Customer reference |
|-------------|-------------------------|--------------------|--------------------|
| 0838640000  | Standard alu.containers | LID.CARDBOARD.RECT | -                  |

## Product Specifications

|                                          |                                      |
|------------------------------------------|--------------------------------------|
| Filling temperature                      | Max. 100 °C                          |
| Treatment time                           | Up to 15 minutes                     |
| Storage temperature after filling        | -40 to +40 °C                        |
| Restrictions                             | No strong acidic or salty foodstuffs |
| Inventory storage                        | Max. 70% RH 5-25 °C                  |
| Dual use additives that might be present | None                                 |
| Content of BPA                           | NA                                   |

## Intended for

|                   |     |
|-------------------|-----|
| Aqueous foods     | Yes |
| Acidic foods      | No  |
| Alcoholic foods   | Yes |
| Fatty foods       | Yes |
| Dry foods         | Yes |
| Conventional oven | No  |
| Microwave oven    | No  |
| Barbecue/grill    | No  |
| Freezer           | Yes |

## Migration tests

The migration test conditions are as follows (EU Regulation 2011/10).  
Test conditions from a higher OM level are accepted.

- 10 days at 40°C in water
- 10 days at 40°C in 10% Ethanol
- 10 days at 40°C in Olive Oil

No SML's present.

## Legislation

This item supplied by Plus Pack A/S is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Regulation (EU) 2025/40 Packaging and Packaging waste regulation - article 5.4 "the sum of the concentrations of lead, cadmium, mercury and hexavalent chromium shall not exceed 100 mg/kg" and article 5.5 on PFAS "no polyfluorinated substances are intentionally added"
- Regulation (EU) 2024/3190 on the use of bisphenol A and other bisphenols and bisphenol derivatives with harmonized classification for specific hazardous properties in certain materials and articles intended to come into contact with food
- The paperboard complies under foreseeable conditions of use with BfR Recommendation XXXVI (state of February 1, 2023).
- Regulation (EC) 10/2011 relating to plastic materials and articles intended to come into contact with foodstuffs and its latest amendments.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end of shelf lifetime by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end-product. Re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be evaluated by the packer/producer.

## International material recycling symbol



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Approved by the Quality Department.

This document has been created electronically and is valid without signature.